**Instructions to get Vendor ID, Password, and Required Options**

**And acquire require Winmax release**

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**BEFORE YOU BEGIN**

Verify that your Winmax software version meets the minimum version requirements, and update if needed

1. **Version 9 Mills**
   1. **9.01.335.02**
2. **Version 10 Mills**
   1. **10.01.190.02**
3. **Version 9 Lathes**
   1. **9.02.181.86**

**STEP A** - Download the sample integration software and documentation package

Please download the **Remote Program Run Sample Integration Software.zip** file from the link provided in the email. There are four documents in the zip file:

1. **Connecting to the WinMax Control using WCF.docx**
   * Contains information on where to enter your Vendor ID number and password and how to register and receive data from SIDs.
2. **Remote Program Run demo App Info.docx**
   * Explains the sample application user-interface
3. **16.03.28 – WinMax SID List.txt**
   * Lists the various data that you can subscribe to from WinMax in your application
4. **Mill Machine Options.opt** 
   * Option file for the mill that contains the hidden option needed to remotely activate Start Cycle

**STEP B** - Identify your Vendor ID number and password then enter it in the sample integration software

The Vendor ID and password for the integration software are included in the email.

* **IMPORTANT:** This password is tied to your Vendor ID number and should not be shared. If you have other companies that wish to connect to the Hurco control, they will need to have their own unique Vendor ID and password.
* Insert this password in the sample integration software that you downloaded and change the Vendor ID to your specific number (see step #4 “Set your Vendor ID and Password” in the document Connecting to the Winmax Control using a VendorID and WCF.pdf).

**STEP C** - Activate access to and request the hidden option on the machine control to enable remote start cycle

The remote Start Cycle option is a hidden option that is not included with our standard software. To enable access, we will need to copy a new option file to the control of each machine. Please follow the instructions below:

1. Replace the **Mill Machine Options.opt** file with the attached one at this location on the control’s hard drive:  
   C:\Program Files\Hurco\OptiClient\
2. Open “OptiClient” on the machine (press windows key on keyboard and select the left side arrow button on the screen).
3. Navigate to the Install tab
4. Select option **007-4227-420** **Machine Remote Data Advanced**

**STEP D** - Request the read and write options for your Vendor ID and process and install all the options.

Now you need to request the Vendor ID read and write options for each machine by following the instructions below:

1. Open OptiClient
2. Select the “Vendors” tab
3. Enter your specific Vendor ID number “####”
   1. Set the Permissions to “Read” in the drop-down box.
   2. Press the “Add New Vendor” button
   3. Set the Permissions to “Write” in the drop-down box
   4. Press the “Add New Vendor” button
4. Switch to the “Pending” tab
5. You should see three options: **461-####-001 Vendor Connection, 461-####-002 Vendor Connection, 461-4227-420 Machine Remote Data Advanced** in the list
6. Click the radio button for “All Pending Options” (please send me only the two (read and write) Vendor Connection and the above Advanced Remote Data options)
7. Press “Save Pending File” – save the file with a unique name
8. Press the “Done” button
9. Process the option file and install on the machine